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European Technical Assessment

ETA 14/0365 of 21.09.2021



General part

Technical Assessment Organism issuing the ETA: ITeC

ITeC has been designed in agreement with Article 29 of the Regulation (UE) No 305/2011 and it is a member of EOTA (European Organisation for Technical Assessment).

Trade name of the construction product	webertherm etics
Product family to which the construction product belongs	Product Area Code: 04 External Thermal Insulation Composite Systems (ETICS) with rendering on EPS for the use as external insulation of building walls.
Manufacturer	Saint-Gobain Weber Cemarksa SA
	Ctra. C-17 km. 2 ES08110 Montcada i Reixac (Barcelona) Spain www.es.weber
Manufacturing plant(s)	According to Annex N kept by ITeC.
This European Technical Assessment contains	19 pages including 3 annexes which form an integral part of this assessment and Annex N, which contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available.
This European Technical Assessment is issued in accordance with Regulation (EU) 305/2011, on the basis of	EAD 040083-00-0404 External Thermal Insulation Composite Systems (ETICS) with renderings, edition 2019.
This ETA replaces	ETA 14/0365 issued on 28.07.2020.



General comments

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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Specific parts of the European Technical Assessment

1 Technical description of the product

webertherm etics is an ETICS (External Thermal Insulation Composite System) with rendering – a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of expanded polystyrene (EPS) to be bonded onto a wall with supplementary mechanical fixings. The methods of fixing and the relevant components are specified in the table below. The insulation product is faced with a rendering system consisting of several layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS includes special fittings (e.g. base profiles, corner profiles...) to treat details of ETICS (connections, apertures, corners, parapets, sills...). The assessment and performance or these components is not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

Composition of the ETICS:

	Components	Coverage (kg/m²)	Thickness (mm)
(pursu	Bonded ETICS with supplementary mechanical ant to ETA holder's instructions, the minimal bonded sur National application documents shall be taken into a	face shall be	40%;
Adhesive	webertherm base (cement base powder requiring addition of 21% – 25 % water, 5,25 I - 6,25 I of water per 25 kg).	6 to 15	4 to 10
Insulation product	webertherm placa EPS. Panels of expanded polystyrene (EPS). See Annex 1 for product characteristics.		40 to 200
Base coat	webertherm base (cement base powder requiring addition of 21-25% water, 5,25-6,25 I of water per 25 kg). Identical with the equally named adhesive above.	1,5 (powder)	4 to 5
Glass fibre mesh	webertherm malla 160: standard glass fibre mesh. See Annex 3 for product characteristics.		
Key coat	webertene primer: ready to use water based alkali resistant dispersion of synthetic resins. This product has to be applied before the finishing coats: - webertene classic XL - webertene classic L - webertene advance M - webertene advance S - webertene advance XS - webertene extraclean active - weberplast decor M	0,36 (prepa- red)	



	Components	Coverage (kg/m²)	Thickness (mm)
	webertene classic XL: acrylic binder ready to use paste (particle size max. 2,5 mm). Floated finishing aspect.	3,5	3,0
	webertene classic L: acrylic binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,7	1,8
	webertene advance M: siloxane binder ready to use paste (particle size max. 1,2 mm). Floated finishing aspect.	1,95	1,5
Finishing coats	webertene advance S: siloxane binder ready to use paste (particle size max. 0,8 mm). Floated finishing aspect.	1,75	1,2
	webertene advance XS: siloxane binder ready to use paste (particle size max. 0,5 mm). Floated finishing aspect.	1,50	0,8
	webertene extraclean active: silicate binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,0 to 3,0	2,0 to 3,0
	weberplast decor M: acrylic binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,0 to 2,5	2,0
	Supplementary fixings:		
	- See Annex 2.		
	Other components:		
Ancillary components	 webertherm perfil arranque: aluminium profile and its fixing device for its use in the base of the façade. webertherm perfil goterón: PVC profile with an alkali resistant mesh for its use in corner, tops and sills of windows. weberflex P100: polyurethane sealant, type F, class 25 HM (ISO 11600). 		der the ETA sponsibility.

Table 0: Components of the ETICS webertherm etics.

2 Specification of the intended use(s) in accordance with the applicable EAD

This ETICS is intended for use as external insulation of buildings' walls. The walls are made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels). The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. The ETICS is designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is made of non load-bearing construction components. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to its durability by providing enhanced protection from the effect of weathering.



The ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is not intended to ensure the airtightness of the building structure.

The product will be installed according to the manufacturer's instructions.

The provisions made in this ETA are based on an assumed working life of at least 25 years for **webertherm etics** system. These provisions are based upon the current state of the art and the available knowledge and experience.

The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a mean for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and reference to the methods used for its assessment

Performance of the system **webertherm etics** related to the basic requirements for construction works (hereinafter BWR) were determined according to EAD 040083-00-0404 for *External Thermal Insulation Composite Systems (ETICS) with Rendering*. Essential characteristics of **webertherm etics** are indicated in the following sections.

Essential characteristic	ETA section	Performance
Basic Works Require	ment 2: Safety i	n case of fire
		Reaction to fire of the ETICS:
		B-s2,d0 for configuration 1.
		B-s1,d0 for configuration 2.
Denetica to fine	0.4	See table 2 for details.
Reaction to fire	3.1	Reaction to fire of the insulation material:
		Class E
		Reaction to fire of PU foam adhesive:
		Not relevant.
Façade fire performance		Not assessed
Propensity to undergo continuous smouldering of ETICS		Not relevant for EPS.
Basic Works Require	ment 3: Hygiene	e, health and the environment
Content, emission and/or release of dangerous substances – leachable substances		Not assessed.



Essential characteristic	ETA section	Performance
		Water absorption of the base coat and the rendering system:
		< 1 kg/m² after 1 hour
Water absorption	3.2.1	< 0,5 kg/m² after 24 hours
•		See table 3 for results.
		Water absorption of the insulation product:
		According to DoP: WL(T)5 (see table A1.1).
Water tightness of the ETICS: hygrothermal behaviour		Test passed (without defects). The ETICS is assessed as resistant to hygrothermal cycles.
Water tightness: freeze-thaw behaviour		According to the water absorption test results, all combinations are freeze-thaw resistant.
Impact resistance	3.2.2	See table 4 for results.
		Water vapour permeability of the rendering system:
Water vapour	3.2.3	See table 5 for results.
permeability		Water vapour permeability of the insulation product:
		According to DoP: MU60 (see table A1.1).
Basic Works Requiren	nent 4: Safety a	and accessibility in use
Bond strength		≥ 80 kPa. Cohesive failure in the insulation product.
between base coat and insulation product	3.3.1	See table 6 for results.
<u> </u>		Dry condition:
		≥ 250 kPa. Cohesive rupture in the adhesive.
Rond strongth		48 h immersion in water + 2 h 23°C and 50% RH:
between adhesive and	ond strength etween adhesive and 3.3.2	≥ 80 kPa. Cohesive rupture in the adhesive.
substrate		48 h immersion in water + 7 days 23°C and 50% RH:
		≥ 250 kPa. Cohesive rupture in the adhesive.
		See table 7 for results.
	-	Dry condition:
		≥ 80 kPa. Cohesive rupture in the insulation product.
Bond strength between adhesive and insulation product	3.3.3	48 h immersion in water + 2 h 23°C and 50% RH:
		≥ 30 kPa. Adhesive rupture and/or cohesive rupture in the insulation product.
modiation product		48 h immersion in water + 7 days 23°C and 50% RH:
		≥ 80 kPa. Cohesive rupture in the insulation product.
		See table 8 for results.
Bond strength of the foam adhesives		Not relevant.



Essential characteristic	ETA section	Performance
Fixing strength (transverse displacement)		Test not required because the ETICS fulfils the following criteria: E x d < 50.000 N/mm, where: - E: modulus of elasticity of the base coat without mesh = 722 MPa d: mean dry thickness of the base coat = 5 mm. E = 3610 N/mm < 50000 N/mm.
Wind load resistance		Not relevant (bonded ETICS with supplementary mechanical fixings)
Tensile strength perpendicular to the faces of insulation product		In dry conditions: According to DoP: TR150 (see table A1.1). Test results: - Minimum value: 172 kPa Mean value: 190 kPa. In wet conditions: Not assessed.
Shear strength and shear modulus of elasticity test of ETICS		 Shear strength: Minimum value: 66 kPa ≥ 20 kPa. Mean value: 87 kPa. Shear modulus of elasticity: Minimum value: 1100 kPa ≥ 1000 kPa. Mean value: 1300 kPa.
Pull-through resistance of fixings from profiles		Test not necessary (bonded system with supplementary fixings)
Render strip tensile test		Not assessed.
Shear strength and shear modulus of foam adhesives		Not relevant.
Post expansion behaviour of foam adhesives		Not relevant.
Bond strength after ageing	3.4	≥ 80 kPa. Cohesive rupture in the insulation product. See table 9 for results.
Mechanical and physical characteristics of the mesh	Annex 3	Tensile strength of the glass fibre mesh: See A3.1 for results. Protection of metal mesh: Not relevant.



Essential characteristic	ETA section	Performance
Basic Works Require	ment 5: Protecti	on against noise.
Airborne sound insulation of ETICS		Not assessed.
Dynamic stiffness of the thermal insulation product		Not assessed
Air flow resistance of the thermal insulation product		Not relevant for EPS.
Basic Works Requirement 6: Energy economy and heat retention.		
Thermal resistance and thermal transmittance of ETICS	3.5	See section 3.5 and table 10.

Table 1: Essential characteristics of the ETICS webertherm etics.

3.1 Safety in case of fire (BWR 2)_ Reaction to fire of the system

EAD 040083-00-0404, clause 2.2.1.

The reaction to fire of the system **webertherm etics** according to EN 13501-1 is defined in table 2.

Note: A European reference fire scenario has not been laid down for facades. In some Member States, the classification of ETICS according to EN 13501-1 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions (e.g. on the basis of a large scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

ETICS Configuration	Reaction to fire classification acc. to EN 13501-1
Configuration 1	
Adhesive: webertherm base	
Insulation: EPS (reaction to fire class declared: E)	
Base coat: webertherm base	B-s2.d0
Glass fibre mesh: webertherm malla 160	D-52,00
Key coat: webertene primer	
Finishing coat: weberplast decor M	



ETICS Configuration	Reaction to fire classification acc. to EN 13501-1
Configuration 2	
Adhesive: webertherm base	
Insulation: : EPS (reaction to fire class declared: E)	
Base coat: webertherm base	
Glass fibre mesh: webertherm malla 160	
Key coat: webertene primer	
Finishing coat:	B-s1,d0
- webertene classic XL	
- webertene classic L	
- webertene advance M	
- webertene advance S	
- webertene advance XS	
- webertene extraclean active	

Table 2: Reaction to fire classification for the different configurations of **webertherm etics**.

3.2 Hygiene, health and environment (BWR 3)

3.2.1 Water absorption

EAD 040083-00-0404, clause 2.2.5.1.

Rendering system	Water absorption (kg/m²)		
Base coat + key coat + finishing coats, indicated hereafter:	After 1 hour	After 24 hours	
webertherm base + webertene primer + webertene classic XL	< 0,5 (test result: 0,01)	< 0,5 (test result: 0,16)	
webertherm base + webertene primer + webertene classic L	< 0,5 (test result: 0,02)	< 0,5 (test result: 0,11)	
webertherm base + webertene primer + webertene advance M / S / XS	< 0,5 (test result: 0,03)	< 0,5 (test result: 0,15)	
webertherm base + webertene primer + webertene extraclean active	< 0,5 (test result: 0,02)	< 0,5 (test result: 0,11)	
webertherm base + webertene primer + weberplast decor M	< 0,5 (test result: 0,01)	< 0,5 (test result: 0,08)	

Table 3: Water absorption test results (mean values).



3.2.2 Impact resistance

EAD 040083-00-0404, clause 2.2.8.

Rendering system		Single mesh	
Base coat + key coat + finishing coats, indicated	Impact Ø mark (mm)		Category
hereafter:	3 J	10 J	
	20,94	29,21	
webertherm base +	22,70	41,20	
webertene primer +	22,01	40,98	1
webertene classic L /	22,88	38,60	ı
webertene classic XL	20,42	34,64	
	(1a)	(1a)	
	19,37	37,72	
and and and bear	22,04	40,78	
webertherm base +	21,88	41,57	
webertene primer +	20,93	41,43	ı
webertene advance M	22,04	40,51	
	(1a)	(1a)	
	16,84	31,03	
webertherm base +	11,99	29,67	
webertene primer +	10,93	36,11	II
webertene advance S	(1a)	(2)	
	22,04	32,67 (2)	
	28,24	28,58 (2)	
webertherm base +	24,23	30,00 (2)	
webertene primer +	19,55	29,47 (2)	III
webertene advance XS	23,89	28,98 (1b)	
	(2)	20,30 (15)	
	27,98	50,33	
	26,77	34,59	
webertherm base +	28,17	44,62	
webertene primer +	23,09	38,17	III
webertene extraclean active	26,12	29,58	
	(2)	(2)	
	14,11	30,74	
webertherm base +	16,49 15,50	35,71	
webertene primer +	15,50 17,27	33,25	II
weberplast decor M	17,27	39,87	
•	17,86	59,13	
	(1b)	(2)	

Finishing coats tested on small samples.

Legend of the description of the observations after the impacts (if the observation is the same for all impacts, the legend is placed under the values of the impact mark):

- (1a) No deterioration.
- (1b) Superficial damages without cracks formation.
- (2) Presence of cracks but rendering not penetrated.

Table 4: Category of use according impact resistance test results.



3.2.3 Water vapour permeability

EAD 040083-00-0404, clause 2.2.9.1.

Rendering system		Equivalent air thickness S_d (m)	
Base coat + key coat + finishing coats, indicated hereafter:	Characteristics		
webertherm base + webertene primer + webertene classic XL	Particle size max. 1,8 mm. Floated finishing aspect.	≤ 2,0 (test result: 0,52)	
webertherm base + webertene primer + webertene classic L	Particle size max. 1,5 mm. Floated finishing aspect.	≤ 2,0 (test result: 0,40)	
webertherm base + webertene primer + webertene advance M / S / XS	Particle size max. 1,2 mm. Floated finishing aspect.	≤ 2,0 (test result: 0,27)	
webertherm base + webertene primer + webertene extraclean active	Particle size max. 1,5 mm. Floated finishing aspect.	≤ 2,0 (test result: 0,17)	
webertherm base + webertene primer + weberplast decor M	Particle size max. 1,5 mm. Floated finishing aspect.	≤ 2,0 (test result: 0,61)	

Table 5: Water vapour permeability test results.

3.3 Safety and accessibility in use (BWR 4)

3.3.1 Bond strength between base coat and insulation product

EAD 040083-00-0404, clause 2.2.11.1.

	Bond strength			
	Minimum value (kPa)	Mean value (kPa)	Rupture typology	Required value (kPa)
On samples after 28 days drying under the same conditions of the rig	108	128	С	≥ 80
After hygrothermal cycles on the rig	111	133	С	_ 00

C: cohesive rupture in insulation product.

Table 6: Bond strength between base coat and insulation product test results.



3.3.2 Bond strength between the adhesive and the substrate

EAD 040083-00-0404, clause 2.2.11.2.

	Bond strength			
	Minimum value (kPa)	Mean value (kPa)	Rupture typology	Required value (kPa)
No complementary conditioning	480	532	В	≥ 250
2 days immersion in water + 2 h drying	240	255	В	≥ 80
2 days immersion in water + 7 days drying	510	564	В	≥ 250

A: adhesive rupture.

B: cohesive rupture in adhesive.

C: cohesive rupture in insulation product.

Table 7: Bond strength between adhesive and substrate (concrete) test results.

3.3.3 Bond strength between adhesive and the insulation product

EAD 040083-00-0404, clause 2.2.11.3.

	Bond strength			
	Minimum value (kPa)	Mean value (kPa)	Rupture typology	Required value (kPa)
No complementary conditioning	82	92	С	≥ 80 (A, B) or ≥ 30 (C)
2 days immersion in water + 2 h drying	48	56	A/C	≥ 30 (A, B) or not requirement (C)
2 days immersion in water + 7 days drying	79	89	С	≥ 80 (A, B) or not requirement (C)

A: adhesive rupture.

B: cohesive rupture in adhesive.

C: cohesive rupture in insulation product.

Table 8: Bond strength between adhesive and insulation product results.



3.4 Bond strength after ageing

EAD 040083-00-0404, clauses 2.2.20.

Characteristic of the		Bond strength			
System	Characteristic of the system	Individual values (kPa)	Mean value (kPa)	Rupture typology	Required value (kPa)
webertene classic XL / classic L	Particle size max. 1,5 mm. Floated finishing aspect.	115 89 96 98 108	101	С	≥ 80
webertene advance M	Particle size max. 1,2 mm. Floated finishing aspect.	145 150 120 163 145	145	С	≥ 80
webertene advance S	Particle size max. 0,8 mm. Floated finishing aspect.	136 138 144 125 126	134	С	≥ 80
webertene advance XS	Particle size max. 0,5 mm. Floated finishing aspect.	157 176 157 167 150	161	С	≥ 80
webertene extraclean active	Particle size max. 1,5 mm. Floated finishing aspect.	141 168 147 137 150	148	С	≥ 80
weberplast decor M	Particle size max. 1,5 mm. Floated finishing aspect.	146 149 143 153 152	148	С	≥ 80

Finishing coats tested on small samples.

C: cohesive rupture in insulation product.

Table 9: Bond strength after ageing test results.

3.5 Energy economy and heat retention (BWR 6)

EAD 040083-00-0404, clause 2.2.23.

The thermal resistance of the ETICS is calculated as follows (see table 10).



Insulation product	Thermal conductivity (W/m-K)	Thickness ¹ – (mm)	Thermal resistance (m²-K/W) (2)		
			R _{insulation}	R_{render}	R _{ETICS}
webertherm placa EPS	0,037	40	1,08	0.00	1,10
		200	5,41	0,02	5,43

⁽¹⁾ Minimum and maximum thickness considered in the ETA.

(2) R_{insulation}: thermal resistance of the insulation panel (in accordance with the Declaration of Performance of the insulation panels).

 R_{render} : thermal resistance of the render (base coat + key coat + finishing coat). See section 2.2.23.1 of EAD 040083-00-0404.

 R_{ETICS} : thermal resistance of the ETICS ($R_{ETICS} = R_{insulation} + R_{render}$).

Table 10: Thermal resistance of the ETICS.

The thermal transmittance of the substrate wall covered by the ETICS is calculated in accordance with the standard EN ISO 6946:

$$U_c = U + \chi_p * n$$

Where: χ_p^* n: has to be taken into account only if it is greater than 0,04 W/(m²·K).

U_c: global (corrected) thermal transmittance of the covered wall W/(m²·K).

n: number of anchors (through insulation product) per m².

 χ_p : local influence of thermal bridge caused by anchor. The values listed below can be taken into account if not specified in the anchor's ETA:

= 0,002 W/K for anchors with a stainless steel screw covered by plastic material and for anchors with an air gap at the head of the screw (χ_p * n negligible for n<20).

= 0,004 W/K for anchors with a galvanized steel screw with the head covered by a plastic material (χ_{ρ}^* n negligible for n<10).

= 0,008 W/K for all other anchors (worst case).

The influence of thermal bridges can also be calculated as described in EN ISO 10211.

U: thermal transmittance of the normal part of the covered wall (excluding thermal bridges) (W/(m²-K)) determined as follows:

$$U = \frac{1}{R_i + R_{render} + R_{substrate} + R_{se} + R_{si}}$$

Where:

R_i: thermal resistance of the insulation product (according to declaration of performance) in (m²·K)/W.

R_{render}: thermal resistance of the render (about 0,02 (m²·K)/W).

 $R_{\text{substrate}}$: thermal resistance of the substrate of the building (concrete, brick...) in $(m^2 \cdot K)/W$.

R_{se} external surface thermal resistance in (m²·K)/W.

R_{si} internal surface thermal resistance in (m²·K)/W.



4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the decision 97/556/EC amended by Decision 2001/596/EC, as amended of the European Commission¹, the systems of AVCP (see EC delegated regulation (EU) No 568/2014 amending Annex V to Regulation (EU) 305/2011) given in the table 11 applies.

Trade name of the system	Intended use(s)	Level(s) or class(es) (Reaction to fire)	AVCP system
rendering in external walls subject	composite system/kits (ETICS) with	A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, F or A1 ⁽³⁾ to E ⁽³⁾	2+
etics	External thermal insulation composite system/kits (ETICS) with rendering in external walls not subject to fire regulations.	Any	2+

⁽¹⁾ Products/material for which as clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material).

Table 11: Applicable AVPC system.

5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

All the necessary technical details for the implementation of the AVCP system are laid down in the *Control Plan* deposited with the ITeC², with which the factory production control shall be in accordance.

Products not manufactured by the kit manufacturer shall also be controlled according to the Control Plan.

Where materials/components are not manufactured and tested by the supplier in accordance with agreed methods, then they shall be subject to suitable checks/tests by the kit manufacturer before acceptance.

Any change in the manufacturing procedure which may affect the properties of the product shall be notified and the necessary type-testing revised according to the *Control Plan*.

Official Journal of the European Union (OJEU) L209/33 of 02/08/2011.

⁽²⁾ Products/materials not covered by footnote 1.

⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of classes A1 according to Commission Decision 96/603/EC).

¹ Official Journal of the European Union (OJEU) L229/15 of 20/08/1997.

² The Control Plan is a confidential part of the ETA and is only handed over to the notified certification body involved in the assessment and verification of constancy of performance.



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Ferran Bermejo Nualart Technical Director, ITeC



ANNEX 1: Insulation product characteristics

Description and char	acteristics	EPS panels
Trade name		webertherm placa EPS
Description		Factory-prefabricated uncoated boards for bonded ETICS, made of expanded polystyrene (EPS) according to EN 13163
Reaction to fire EN 13501-1		E [density: 15-20 kg/m³]
Thermal resistance ((n	n²-K)/W)	acc. to the Declaration of Performance
Thermal conductivity (W/(m·K))	0,037
Thickness EN 823		T2
Length EN 822		L2
Width EN 822		W2
Squareness EN 824		S2
Flatness EN 825		P5
Dimensional stability	specified temperature and humidity EN 1604	DS(70,-)1, DS(70,90)1
under:	laboratory conditions EN 1603	DS(N)2
Tensile strength (kPa) EN 1607		≥ 150 (TR150)
Compression strength EN 826	(kPa)	< 60 CS(10)60
Water absorption (tota EN 12087	I immersion)	WL(T)5
Water vapour diffusion EN 12086	resistance factor (µ)	MU60
Shear strength (N/mm² EN 12090	2)	≥ 0,02
Shear modulus (N/mm EN 12090	2)	≥ 1,0

 Table A1.1: Characteristics of insulation product (EPS panels).



ANNEX 2: Anchors characteristics

Anchors with an ETA according to EAD 330196-01-0604 (or according to ETAG 014 used as EAD).

The anchors are composed of a plastic expansion sleeve with a plate with a diameter of 60 mm, and a plastic or metallic nail or screw.

Use categories and characteristic resistances in the substrate are given in each anchor's ETA.

Trade name	ETA reference	Mounting	Plate stiffness (kN/mm)
webertherm espiga H3	ETA 14/0130	Surface assembly	≥ 0,6
webertherm espiga SLD 5	ETA 17/0077	Surface assembly	≥ 0,6
webertherm espiga SRD 5	ETA 17/0077	Surface assembly	≥ 0,6
webertherm espiga STR U 2G	ETA 04/0023	Surface assembly	≥ 0,6

 Table A2.1: Characteristics of anchors for insulation products.



ANNEX 3: Glass fibre mesh characteristics

Trade name: webertherm malla 160.

Mesh size: 3,5 mm x 3,8 mm. Weight per unit area ≥ 160 g/m². ETA reference: ETA 13/0392.

	webertherm malla 160		Required	
	Warp	Weft	value	
Tensile strength in the as- delivered state (mean value)	38,5 N/mm	56,5 N/mm		
Tensile strength after artificial ageing (mean value)	25,0 N/mm	37,4 N/mm	> 20 N/mm	
Residual strength after artificial ageing	65 %	66 %	> 50%	
Elongation in as-delivered state (mean value)	2,57 %	3,34 %		
Elongation after artificial ageing (mean value)	1,64 %	2,10 %		

Table A3.1: Test results and requirements of the glass fibre mesh webertherm malla 160.